

## INFORMATION BULLETIN

## Copper Mold Tube - Cu-DHP

**DESCRIPTION:** Custom copper mold tubes for a continuous caster,

offered in various shapes and sizes. Placed in a stainless-steel water jacket and used to solidify

liquid steel pouring through an SEN.

## CHEMICAL ANALYSIS: (TYPICAL CHEMICAL ANALYSIS)

(Approximate %)

Cu + Ag	99.85% minimum
Fe	0.05% maximum
Р	0.013 - 0.05%
Ni	0.01% maximum
Sn	0.01% maximum
As	0.005% maximum
Pb	0.005% maximum
S	0.005% maximum
Bi	0.002% maximum
Sb	0.002% maximum

## TYPICAL AS RECEIVED PROPERTIES:

Hardness: HB 80 - 90 Thickness of chrome plating (mm): 0.06 - 0.08

The values reported above are average values derived from production data encompassing many different sizes and shapes. Actual data will vary to a small degree naturally and as a function of size and shape. This form is not intended to be used for purposes of specification; it is informational only.

Version 21.01

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